

Customer Color Code Chart

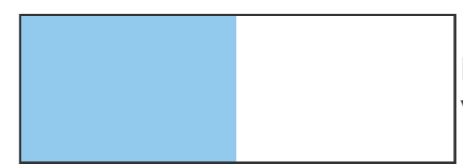
Steels for Hot Work Applications

**BOHLER-UDDEHOLM H13/
UDDEHOLM ORVAR® 2M/
BOHLER W302 ISODISC®**



ORANGE /
VIOLET

AISI H13 ESR



BLUE (LIGHT) /
WHITE

**AISI H13 PREMIUM/
UDDEHOLM ORVAR® SUPREME
VILLARES METALS VH13-IM**



ORANGE

**HOLDER/
UDDEHOLM HOLDAX®**



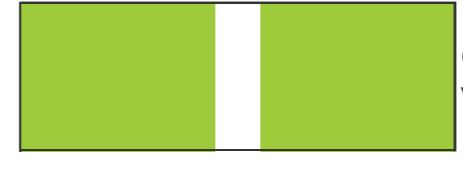
BLUE / YELLOW

**Premium P-20 MODIFIED/
UDDEHOLM IMPAX® SUPREME**



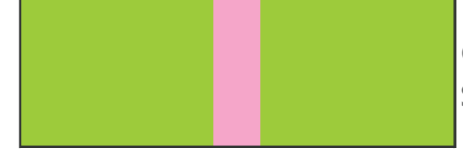
GREEN /
YELLOW

BOHLER W302 ISOBLOC®



GREEN w/
WHITE STRIPE

BOHLER W302 SUPERIOR®



GREEN w / PINK
STRIPE

BOHLER W303 ISODISC®



GREY

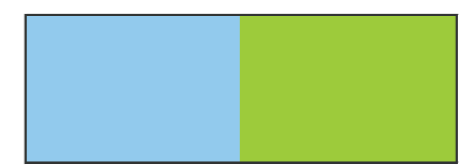


BOHLER W360 ISOBLOC®



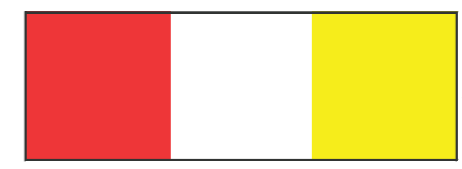
GREEN / SILVER

BOHLER W400 VMR®



BLUE (LIGHT) /
GREEN

BOHLER W403 VMR®



RED / WHITE /
YELLOW

UDDEHOLM DIEVAR®



GREY / YELLOW

UDDEHOLM ORVAR® SUPERIOR



BLUE / GREY

UDDEHOLM QRO® 90 SUPREME



BROWN /
ORANGE

UDDEHOLM THG® 2000



VIOLET / YELLOW

UDDEHOLM VANADIS® 23



VIOLET