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Steels for Cold Work/ Cutting Tool Applications

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|-----------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------|----------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------|---------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------|
| AISI A2 |  | GREEN / RED | AISI S7 MQ |  | RED / YELLOW | UDDEHOLM CALMAX™ |  | VIOLET / WHITE |
| AISI A6 |  | BLUE / ORANGE | BOHLER K294 MICROCLEAN® |  | VIOLET/PINK | UDDEHOLM CARMO™ |  | RED / VIOLET |
| AISI D2/BOHLER K110 UDDEHOLM SYERKER® 21 |  | WHITE / YELLOW | BOHLER K340 ISODUR® |  | BLUE | UDDEHOLM CARMO™ PREHARD 40-45 HRC |  | RED / VIOLET w BLACK DIAGONAL STRIPE |
| AISI D3 |  | BLUE / BLACK / RED | BOHLER K360 ISODUR® |  | ORANGE/PINK | UDDEHOLM COMPAX™ SUPREME |  | BLUE / WHITE |
| AISI D6 |  | RED | BOHLER S290 MICROCLEAN® |  | BROWN / PINK | UDDEHOLM SLEIPNER® |  | BLUE / BROWN |
| AISI M1/ BOHLER S401 |  | GOLD/ WHITE / RED | BOHLER S390 MICROCLEAN® |  | BLUE w/WHITE STRIPE | UDDEHOLM THG® 2000 |  | VIOLET / YELLOW |
| AISI M2/BOHLER S601 |  | GOLD / GREEN | BOHLER S392 MICROCLEAN® |  | BLACK w/RED STRIPE | UDDEHOLM VANADIS® 4 Extra |  | GREEN / WHITE w BLACK diag STRIPE |
| AISI M2 HIGH C/BOHLER S600 |  | GOLD / WHITE | BOHLER S590 MICROCLEAN® |  | ORANGE w/BLACK STRIPE | UDDEHOLM VANADIS® 6 |  | GREEN / GREEN (DARK) |
| AISI M7/BOHLER S400 |  | GOLD / WHITE / YELLOW | BOHLER S592 MICROCLEAN® |  | BROWN w/YELLOW STRIPE | UDDEHOLM VANADIS® 10 |  | GREEN / VIOLET |
| AISI M42 |  | GOLD / VIOLET | BOHLER S692 MICROCLEAN® |  | BLUE (LIGHT) / PINK | UDDEHOLM VANADIS® 23 |  | VIOLET |
| AISI M50 |  | PINK/RED | BOHLER S693 MICROCLEAN® |  | BLACK / BLUE(LIGHT) | UDDEHOLM VANADIS® 30 |  | GREEN(DARK) |
| AISI O1 |  | YELLOW | UDDEHOLM CALDIE™ |  | GREY / WHITE | UDDEHOLM VANADIS® 60 |  | GOLD |
| AISI S7 |  | BLUE (LIGHT) / YELLOW | UDDEHOLM CALDIE™ PREHARD 36-42 HRC |  | GREY / WHITE w BLACK DIAGONAL STRIPE | UDDEHOLM VANCRON® 40 |  | BLUE / GOLD |