

# Customer Color Code Chart

## Carbon, Alloy and Commercial Stainless

### CARBON

AISI 1018



JADE

AISI 12L14 CD\*



WHITE w BLACK STRIPE

AISI 1040-45 CD\* (G&P\*) OR (TG&P\*)



GREEN (DARK) / YELLOW CROSS

AISI 1144 CD\* STRESSPROOF®



GOLD w BLACK STRIPE

AISI 1144 G&P\* STRESSPROOF®



COPPER w WHITE STRIPE

### ALLOY

AISI 4140/4142 ANN (CD\*&HR\*)



VIOLET w BLACK STRIPE

AISI 4140/4142 HT (CD\*&HR\*)



VIOLET w WHITE STRIPE

AISI 4140/4142 HT (TG&P\*)



BLUE (DARK) / VIOLET

e.t.d.®150®



BLUE (DARK) w BLUE(LIGHT) STRIPE

AISI 4340 ANN or N&T (CD\* or HR\*)



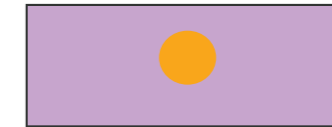
BLUE (LIGHT) / GREY

AISI 8620 (CD\* or HR\*)



VIOLET / ORANGE STRIPE

AISI 86L20 (CD\* or HR\*)



VIOLET / ORANGE DOT

ASTM A-514 (T-1 structural)



BLUE (DARK)

ASTM A36



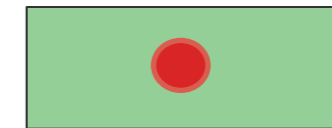
PINK/VIOLET

303 FM-ANN



BURGUNDY

304 L ANN



LIGHT GREEN/RED DOT

316 L ANN



LIGHT GREEN/RED STRIPE

416 ANN (CG&P\*)



BLUE(DARK)/YELLOW DOT

416 HT (Pump shaft CG&P\*)



BLUE (DARK)/YELLOW STRIPE

### STAINLESS

\* CD = Cold Drawn

\* HR = Hot Rolled

\* TG&P = Turned, Ground and Polished

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\* G&P = Ground and Polished

\* N&T = Normalized and Tempered

\* CG&P= Cold Drawn, Ground and Polished